

Linear Unit CTV 90

The CTV series describes linear units with a precision ball screw drive and two parallel, integrated, zero backlash rail guides. In the linear units CTV a precision ball screw, with tolerance class IS07 (IS05 on request), with reduced backlash of the ball nut is used.

Two parallel circulating antistatic polyurethane sealing strips and an aluminum cover are ensuring to protect all the parts in the profile from dust and other contaminations. Re-lubrication can be done through maintenance holes on the side of the profile.

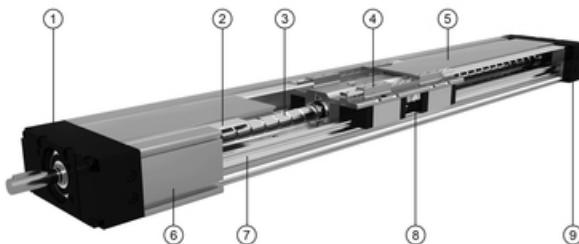


Modulus of Elasticity: $E = 70000 \text{ N / mm}^2$

Operating Temperature (°C): $0 \sim +60$ For operating temperature out of the presented range, please contact Roloco.

Duty Cycle: 100%

Max. Acceleration (m/s²): 20

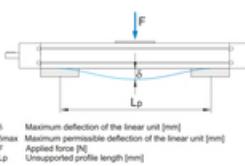


1. Drive block with floating bearing
2. Gap-type seal of antistatic PU strip (recirculating)
3. Ball screw tolerance IS07 (IS05 available on request)
4. Carriage; with built in magnets
5. Aluminium cover
6. Aluminium profile - hard anodized
7. Two integrated linear ball guideways
8. Central lubrication port, both sides
9. End block with fixed bearing

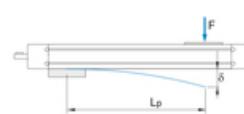
Deflection of the linear unit

CTV

Fixed - fixed mounting



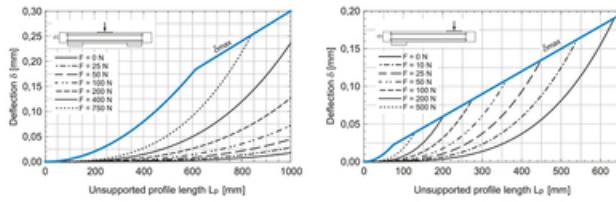
Fixed - free mounting



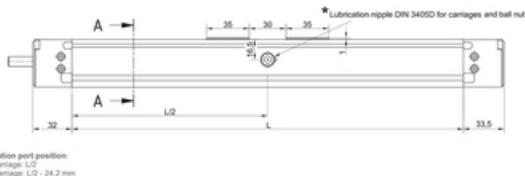
The maximum permissible deflection δ_{perm} must not be exceeded. In the case that maximum deflection δ exceeds the maximum permissible deflection δ_{perm} additional profile supports are needed.

Deflection of the linear unit

CTV 90

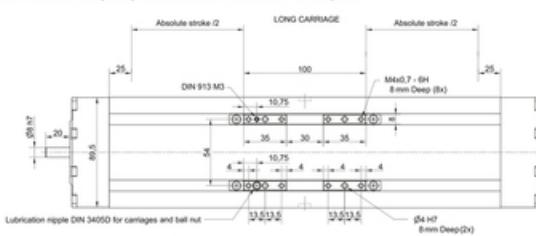


① The linear units do not include any safety stroke. Absolute stroke = Effective stroke + 2 x safety stroke.



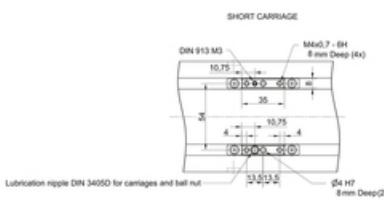
② All dimensions in mm. Drawings scales are not equal.

③ The linear units do not include any safety stroke. Absolute stroke = Effective stroke + 2 x safety stroke.



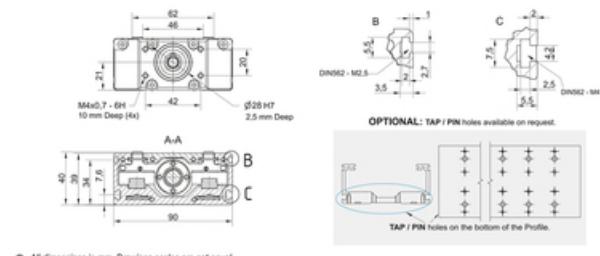
④ All dimensions in mm. Drawings scales are not equal.

③ The linear units do not include any safety stroke. Absolute stroke = Effective stroke + 2 x safety stroke.



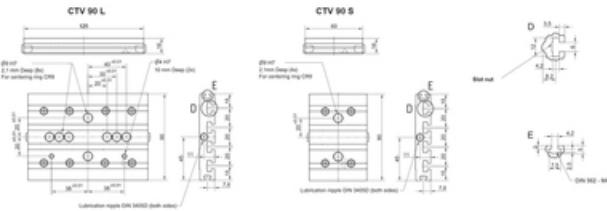
④ All dimensions in mm. Drawings scales are not equal.

Linear Unit CTV 90



(i) All dimensions in mm. Drawings scales are not equal.

Connection plate



Mounting the drive

- by the MOTOR SIDE DRIVE - MSD
 - by the MOTOR ADAPTER WITH COUPLING
- Available on request

Defining of the linear unit length

$$L = \text{Effective stroke} + 2 \times \text{Safety stroke} + Lv + 50 \text{ mm}$$

$$L_{\text{total}} = L + 65.5 \text{ mm}$$

Left side (L)



$$Lv - \text{Long carriage} = 100 \text{ mm}$$

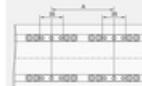
$$Lv - \text{Short carriage} = 35 \text{ mm}$$

Right side (R)

$$\left. \begin{array}{l} L = \text{Effective stroke} + 2 \times \text{Safety stroke} + A + 85 \text{ mm} \\ L_{\text{total}} = L + 65.5 \text{ mm} \end{array} \right\} A \geq 65 \text{ mm}$$

Double-Carriage

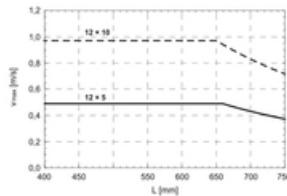
(i) Only with short carriage version.



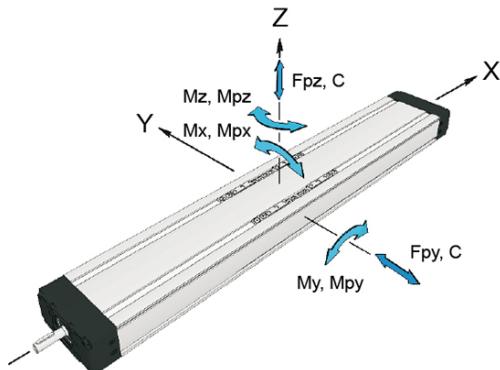
(i) For ordering code please contact Rollco.

Maximum travel speed as a function of the profile length (vmax - L curves)

CTV 90



General data



For length/stroke over the stated value, please contact Rollco. Values for max. stroke are not valid for double carriage (equation of defining the linear unit length for particular size of the linear unit needs to be used).

Recommended values of loads

All the data of static and dynamic moments and load capacities stated are theoretical without considering any safety factor. The safety factor depends on the application and its requested safety.

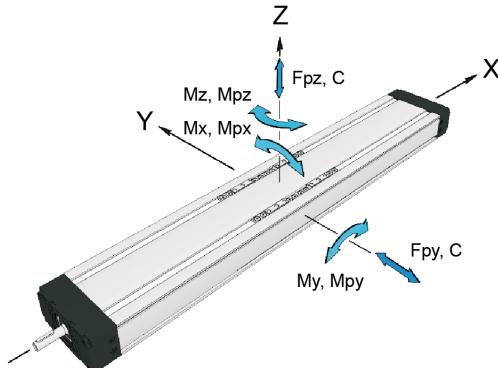
We recommend a minimum safety factor ($f_s = 5.0$).

Designation	Carriage Length Lv (mm)	Dynamic Moment Mx (Nm)	Dynamic Moment My (Nm)	Dynamic Moment Mz (Nm)	Dynamic Load Capacity C (N)
CTV 90 S - 12 x 5	35	125	17	34	4620
CTV 90 S - 12 x 10	35	125	17	34	4620
CTV 90 L - 12 x 5	100	250	300	300	9240
CTV 90 L - 12 x 10	100	250	300	300	9240

Designation	Static Load Capacity C0 (N)	Max. Permissible Loads Forces Fpy (N)	Max. Permissible Loads Forces Fpz (N)	Max. Permissible Loads Moments Mpx (Nm)	Max. Permissible Loads Moments Mpy (Nm)	Max. Permissible Loads Moments Mpz (Nm)
CTV 90 S - 12 x 5	6930	2000	4540	125	17	34
CTV 90 S - 12 x 10	6930	2000	4540	125	17	34
CTV 90 L - 12 x 5	13860	3990	9080	250	297	130
CTV 90 L - 12 x 10	13860	3990	9080	250	297	130

Designation	Moved Mass (kg)	Max. Length Lmax (mm)	Max. Stroke (mm)	Min. Stroke (mm)
CTV 90 S - 12 x 5	0.3	750	665	30
CTV 90 S - 12 x 10	0.3	750	665	30
CTV 90 L - 12 x 5	0.5	750	600	30
CTV 90 L - 12 x 10	0.5	750	600	30

General data double carriage



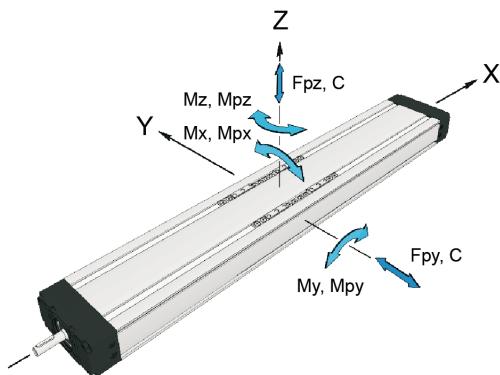
Mass calculation does not include mass of motor, reduction gear, switches and clamps.

Abs. stroke	Absolute stroke [mm]
A	Distance between carriages [mm]
nc	Number of carriages

Designation	Carriage version	Dynamic Load Capacity C (N)	Static Load Capacity C0 (N)	Dynamic Moment Mx (Nm)	Dynamic Moment My (Nm)
CTV 90 S - 12 x 5	S2 (S)	9240	13860	250	4.6 × A (mm)
CTV 90 S - 12 x 10	S2 (S)	9240	13860	250	4.6 × A (mm)
CTV 90 L - 12 x 5	S2 (L)	9240	13860	250	4.6 × A (mm)
CTV 90 L - 12 x 10	S2 (L)	9240	13860	250	4.6 × A (mm)

Designation	Dynamic Moment Mz (Nm)	Max. Permissible Loads Forces Fpy (N)	Max. Permissible Loads Forces Fpz (N)	Max. Permissible Loads Moments Mpx (Nm)	Max. Permissible Loads Moments Mpy (Nm)	Max. Permissible Loads Moments Mpz (Nm)
CTV 90 S - 12 x 5	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 S - 12 x 10	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 L - 12 x 5	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 L - 12 x 10	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)

Drive data



Max. travel speed depends of the length of the linear unit, see diagram for particular size of the linear unit. For travel speed over the stated value, please contact Rollco.

The stated values are for strokes up to 500 mm. No load torque value increases with stroke elongation.

For the ball nut with the preload of 2%, please contact Rollco.

For minimum stroke below the stated value, please contact Rollco.

Max. acceleration (m/s²): 20

For acceleration over the stated value, please contact Rollco.

Reduced effective diameter at journal with keyway decreases values of max. drive torque. See Max. Drive torque values in table below.

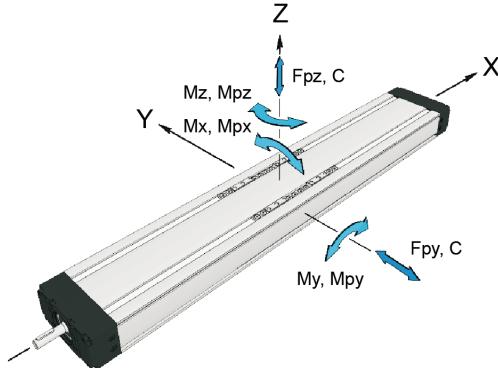
nc = Number of carriages

Designation	Max. Travel Speed (m/s)	Max. Rotational Speed (rev/min)	Max. Drive Torque Ma (Nm)	Lead Constant (mm/rev)	No Load Torque Carriage S (Nm)
CTV 90 S - 12 x 5	0.49	5800	4.4 (w.o keyway)	5	0.08 × nc
CTV 90 S - 12 x 10	0.97	5800	4.5 (w.o keyway)	10	0.09 × nc
CTV 90 L - 12 x 5	0.49	5800	4.4 (w.o keyway)	5	0.08 × nc
CTV 90 L - 12 x 10	0.97	5800	4.5 (w.o keyway)	10	0.09 × nc

Designation	No Load Torque Carriage L (Nm)	Ball Screw (d x l)	Max. Repeatability Precision Standard ISO7	Max. Repeatability Precision ISO5	Dynamic Load Capacity BS Ca (N)	Max. Axial Load Fx (N)
CTV 90 S - 12 x 5	0.10 × nc	12 × 5	± 0.02	± 0.01	5000	5000
CTV 90 S - 12 x 10	0.11 × nc	12 × 10	± 0.02	± 0.01	3800	2540
CTV 90 L - 12 x 5	0.10 × nc	12 × 5	± 0.02	± 0.01	5000	5000
CTV 90 L - 12 x 10	0.11 × nc	12 × 10	± 0.02	± 0.01	3800	2540

Designation	Planar Moment of Inertia ly (cm ⁴)	Planar Moment of Inertia lz (cm ⁴)
CTV 90 S - 12 x 5	13.6	102.6
CTV 90 S - 12 x 10	13.6	102.6
CTV 90 L - 12 x 5	13.6	102.6
CTV 90 L - 12 x 10	13.6	102.6

Mass and Mass moment



Mass calculation does not include mass of motor, reduction gear, switches and clamps.

Abs. stroke	Absolute stroke [mm]
A	Distance between carriages [mm]
nc	Number of carriages

Designation	Ball Screw (d x l)	Mass of Linear Unit (kg)	Mass Moment of Inertia (10^{-5} kg m ²)	Planar Moment of Inertia ly (cm ⁴)	Planar Moment of Inertia lz (cm ⁴)
CTV 90 S - 12 x 5	12 x 5	$1.6 + 0.006 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.30 \times (nc - 1)$	$0.32 + 0.002 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.02 \times (nc - 1)$	13.6	102.6
CTV 90 S - 12 x 10	12 x 10	$1.6 + 0.006 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.30 \times (nc - 1)$	$0.38 + 0.002 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.08 \times (nc - 1)$	13.6	102.6
CTV 90 L - 12 x 5	12 x 5	$2.2 + 0.006 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.50 \times (nc - 1)$	$0.43 + 0.002 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.03 \times (nc - 1)$	13.6	102.6
CTV 90 L - 12 x 10	12 x 10	$2.2 + 0.006 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.50 \times (nc - 1)$	$0.53 + 0.002 \times (\text{Abs. Stroke} + (nc - 1) \times A) + 0.13 \times (nc - 1)$	13.6	102.6

Designation	Moved Mass (kg)
CTV 90 S - 12 x 5	0.3
CTV 90 S - 12 x 10	0.3
CTV 90 L - 12 x 5	0.5
CTV 90 L - 12 x 10	0.5