

## Linear Unit MRJ 80

The MRJ linear units have toothed belt drive and compact dimensions to provide high performance features such as high speed and good accuracy. For very high speeds, up to 10 m/s, the track rollers (journal bearings) of the type MRJ are particularly suitable.

The unit MRJ have a pre-tensioned steel reinforced AT polyurethane timing toothed belt.

In conjunction with a zero-backlash drive pulley high moments with alternating loads with good positioning accuracy, low wear and low noise can be realized.

All parts in the profile are protected from dust and other contaminations. As corrosion-resistant protection strip is available as option.

Dimensions in mm.

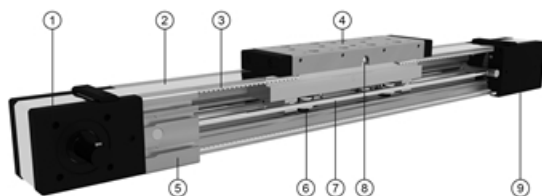
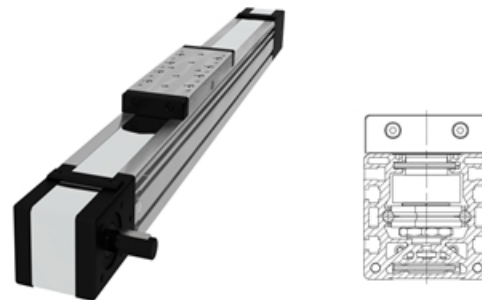
**Modulus of Elasticity:  $E = 70000 \text{ N / mm}^2$**

**Operating Temperature (°C):** 0 ~ +60 For operating temperature out of the presented range, please contact Rollco.

**Duty Cycle: 100%**

**Max. Acceleration (m/s<sup>2</sup>):** 50 (Optional, acceleration up to 70 m/s<sup>2</sup> possible if used without INOX seal strip)

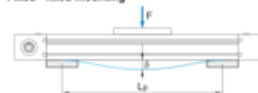
**Max. Travel Speed (m/s):** 1.5 (Optional, travel speed up to 10 m/s possible if used without INOX seal strip)



1. Drive block with pulley
2. Corrosion-resistant protection strip (available also without protection strip)
3. AT polyurethane toothed belt with steel tension cords
4. Carriage with build in magnets
5. Aluminium profile-hard anodized
6. Track roller (journal bearing)
7. Two hardened steel round guide (58/60 HRC)
8. Central lubrication port, both sides
9. Tension end with integrated belt tensioning system

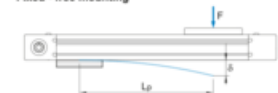
### Deflection of the linear unit

**Fixed - fixed mounting**



$\delta$	Maximum deflection of the linear unit [mm]
$\delta_{\max}$	Maximum permissible deflection of the linear unit [mm]
$F$	Applied force [N]
$L_p$	Unsupported profile length [mm]

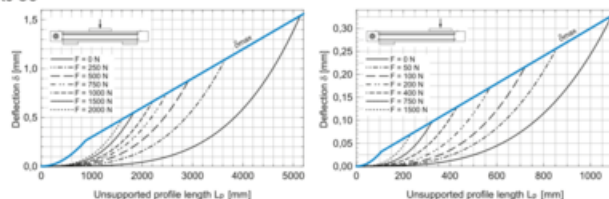
## Fixed - free mounting



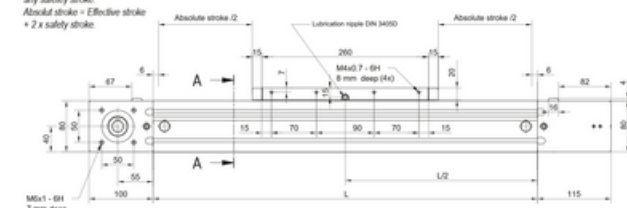
The maximum permissible deflection  $l_{\max}$  must not be exceeded. In the case that maximum deflection  $l$  exceeds the maximum permissible deflection  $l_{\max}$  additional profile supports are needed.

### Deflection of the linear unit

MRJ 80



- ① The linear units do not include any safety stroke.  
 Absolut stroke = Effective stroke + 2 x safety stroke.



- ① Journal with or without keyway      ① All dimensions in mm. Drawings scales are not equal

④ The linear units do not include any safety stroke.  
 $\text{Absolute stroke} = \text{Effective stroke} + 2 \times \text{safety stroke}$



6 P9

Ø18 H7

Ø50 H7  
1.75 mm deep

Ø50 H7  
1.75 mm deep

Technical drawing of a shaft-hub assembly showing two cross-sectional views.

**Top View:**

- Shaft diameter:  $\varnothing 18\ h7$
- Hub bore diameter:  $\varnothing 50\ H7$
- Hub bore depth: 1.75 mm deep
- Keyway:  $6\ P9/h9$
- Note: ① Journal with or without keyway.

**Bottom View:**

- Shaft diameter:  $\varnothing 18\ h7$
- Hub bore diameter:  $\varnothing 50\ H7$
- Hub bore depth: 1.75 mm deep
- Key height: 40
- Keyway:  $6\ P9/h9$
- Hub specification: DIN 6885 A

① The linear units do not include any safety stroke.  
 Absolut stroke = Effective stroke + 2 x safety stroke.



Technical drawing of a shaft-hub assembly. The top view shows a shaft with a diameter of  $\varnothing 50$  H7 and a length of 100. The shaft has a keyway with a width of 18 h7 and a depth of 7 mm. The hub has a bore diameter of  $\varnothing 50$  H7 and a length of 80. The hub has a keyway with a width of 18 h7 and a depth of 7 mm. The shaft is secured with a lock nut (M6x1 - 6H) and a lock washer (M6x1 - 6H). The shaft is secured with a lock nut (M6x1 - 6H) and a lock washer (M6x1 - 6H). The shaft is secured with a lock nut (M6x1 - 6H) and a lock washer (M6x1 - 6H).

① Journal with or without keyway.

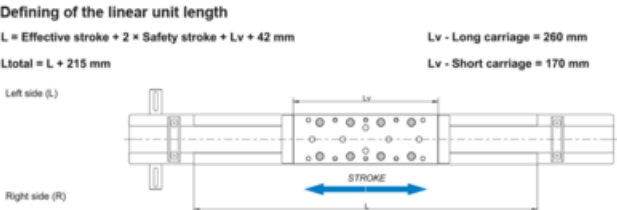
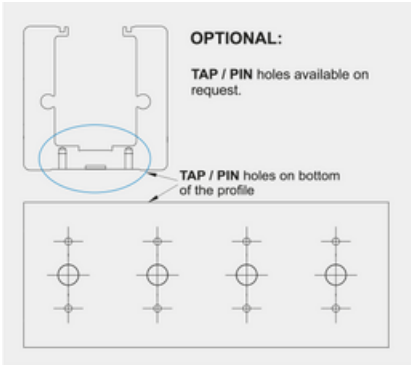
The technical drawing consists of three views of a reed switch assembly:

- Front View (Top):** Shows a rectangular assembly with a central reed switch. Dimensions include a total width of 79 mm, a central width of 80 mm, and a total height of 100 mm. Internal vertical dimensions are 80 mm, 63 mm, 52 mm, and 18 mm. Section lines A-A and B-B are indicated.
- Side View (Middle):** Shows the profile of the assembly with a total height of 34 mm. It includes a central width of 7 mm and a side width of 47 mm. A dimension of 6.7 mm is shown for the top flange.
- Detail View (Bottom):** A close-up of the reed switch contact, showing a circular shape with a central pin. Dimensions include a total diameter of 8.5 mm, a central pin diameter of 5 mm, and a side width of 9 mm. The text "DIN557 - M5" is present.

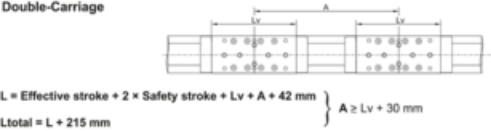
① All dimensions in mm. Drawings scales are not equal.

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# Linear Unit MRJ 80



## Double-Carriage



## General data



For lengths/stroke over the stated value in the table, please contact Rollco. Values for max. stroke are not valid for double carriage (equation of defining the linear unit length for particular size of the linear unit needs to be used).

For minimum stroke below the stated value in the table, please contact Rollco.

### Recommended values of loads

All the data of static and dynamic moments and load capacities stated in the table are theoretical without considering any safety factor. The safety factor depends on the application and its requested safety. We recommend a minimum safety factor ( $f_s = 5.0$ ).

### Modulus of elasticity

$E = 70000 \text{ N / mm}^2$

Designation	Carriage Length $L_v$ (mm)	Load Capacity $C_y$ (N)	Load Capacity $C_z$ (N)	Dynamic Moment $M_x$ (Nm)	Dynamic Moment $M_y$ (Nm)
MRJ 80 L	260	17100	9000	198	511

Designation	Dynamic Moment $M_z$ (Nm)	Dynamic Load Capacity $C$ (N)	Static Load Capacity $C_0$ (N)	Max. Permissible Loads Forces $F_{py}$ (N)	Max. Permissible Loads Forces $F_{pz}$ (N)	Max. Permissible Loads Moments $M_{px}$ (Nm)
MRJ 80 L	1145	17100	9000	3400	1760	39

Designation	Max. Permissible Loads Moments $M_{py}$ (Nm)	Max. Permissible Loads Moments $M_{pz}$ (Nm)	Moved Mass (kg)	Max. Repeatability (mm)	Max. Length $L_{max}$ (mm)	Max. Stroke (mm)
MRJ 80 L	101	228	2.73	$\pm 0.08$	6000	5698

Designation	Min. Stroke (mm)
MRJ 80 L	0

## General data double carriage



A - Distance between carriages.

Max. travel speed and max. acceleration of linear unit with the corrosion-resistant protection strip is 1,5 m/s and 50 m/s<sup>2</sup> respectively.

The stated values are for strokes up to 500 mm. No load torque value increases with stroke elongation.

Max. acceleration (m/s<sup>2</sup>): 70

For acceleration over the stated value, please contact Rollco.

Designation	Carriage version	Load Capacity Cy (N)	Load Capacity Cz (N)	Dynamic Moment Mx (Nm)	Dynamic Moment My (Nm)
<b>MRJ 80 L</b>	L2	34200	18000	396	9.0 × A (mm)

Designation	Dynamic Moment Mz (Nm)	Max. Permissible Loads Forces Fpy (N)	Max. Permissible Loads Forces Fpz (N)	Max. Permissible Loads Moments Mpx (Nm)	Max. Permissible Loads Moments Mpy (Nm)	Max. Permissible Loads Moments Mpz (Nm)
<b>MRJ 80 L</b>	17.1 × A (mm)	6800	3530	78	1.8 × A (mm)	3.4 × A (mm)

## Drive data



Max. travel speed and max. acceleration of linear unit with the corrosion-resistant protection strip is 1,5 m/s and 50 m/s<sup>2</sup> respectively.

The stated values are for strokes up to 500 mm. No load torque value increases with stroke elongation.

Max. acceleration (m/s<sup>2</sup>): 70

For acceleration over the stated value, please contact Rollco.

Mass calculation does not include mass of motor, reduction gear, switches and clamps.

<b>Abs. stroke</b>	Absolute stroke [mm]
<b>A</b>	Distance between carriages [mm]
<b>nc</b>	Number of carriages

Designation	Max. Drive Torque Ma (Nm)	No Load Torque with Strip (Nm)	No Load Torque without Strip (Nm)	Pulley Drive Ratio (mm/rev)	Pulley Diameter
<b>MRJ 80 L</b>	29.4	1.4	1.1	210	66.84

Designation	Belt Type	Belt Width	Max. Force Transmitted by Belt (N)	Specific Spring Constant Cspec (N)	Planar Moment of Inertia Iy (cm <sup>4</sup> )	Planar Moment of Inertia Iz (cm <sup>4</sup> )
<b>MRJ 80 L</b>	AT5	50	880	960000	129 .1	173.4

## Mass and Mass moment



Max. travel speed and max. acceleration of linear unit with the corrosion-resistant protection strip is 1,5 m/s and 50 m/s<sup>2</sup> respectively.

The stated values are for strokes up to 500 mm. No load torque value increases with stroke elongation.

Max. acceleration (m/s<sup>2</sup>): 70

For acceleration over the stated value, please contact Rollco.

Mass calculation does not include mass of motor, reduction gear, switches and clamps.

<b>Abs. stroke</b>	Absolute stroke [mm]
<b>A</b>	Distance between carriages [mm]
<b>nc</b>	Number of carriages

Designation	Mass of Linear Unit (kg)	Mass Moment of Inertia (10 <sup>-5</sup> kg m <sup>2</sup> )	Planar Moment of Inertia I <sub>y</sub> (cm <sup>4</sup> )	Planar Moment of Inertia I <sub>z</sub> (cm <sup>4</sup> )	Moved Mass (kg)
<b>MRJ 80 L</b>	$8.2 + 0.0075 \times (\text{Abs. Stroke} + (\text{nc} - 1) \times A) + 2.73 \times (\text{nc} - 1)$	$424.4 + 0.0391 \times (\text{Abs. Stroke} + (\text{nc} - 1) \times A) + 304.9 \times (\text{nc} - 1)$	129 .1	173.4	2.73